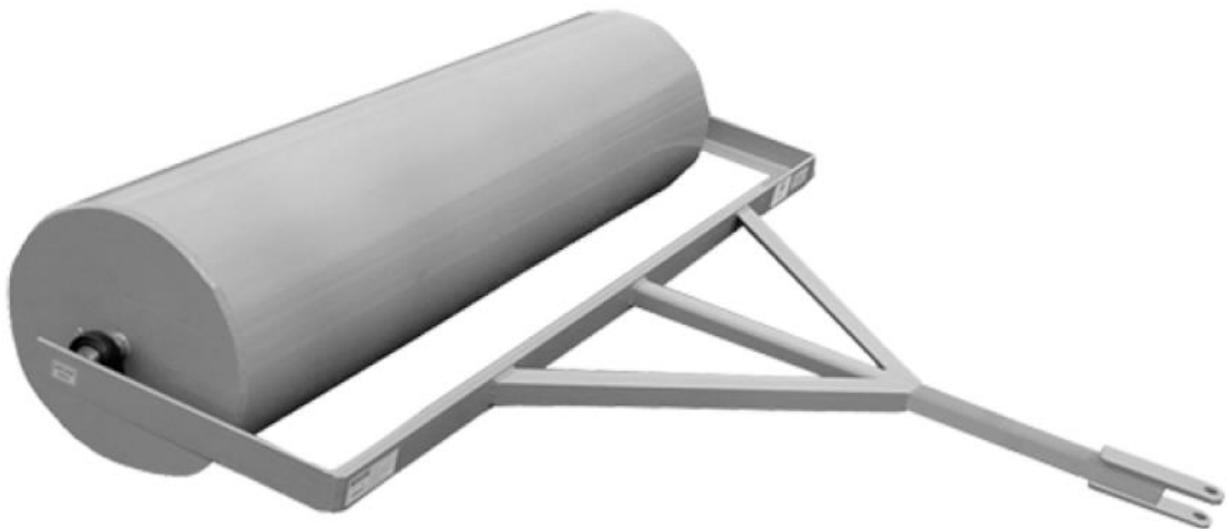




ROLLER COMPACTORS



OPERATOR'S MANUAL

MODELS SC6016, SC6016-3PT, SC6020

SC7220-3PT, SC7220, SC8420, SC9620

MANUFACTURER'S LIMITED WARRANTY

Manufacturer warrants to original Purchaser that its product is free from major defects in material under normal use and service for a period of 180 days from the date the product is shown to have been placed into operation by original distributor customers or for one year from date of shipment from Manufacturer's plant, whichever shall first occur.

Manufacturer's obligation under this warranty is expressly limited to the repair or replacement, at its option, of the parts which are returned F.O.B. Manufacturer's factory, Yakima, WA, and which are determined by Manufacturer to be defective. Provided further that such parts shall be returned within thirty (30) days from date of failure to Manufacturer through the dealer or distributor from whom the purchase was made. Transportation charges prepaid by customer. Manufacturer assumes no responsibility for outside labor.

THIS IS THE SOLE AND ONLY WARRANTY OF MANUFACTURER AND NO OTHER WARRANTY IS APPLICABLE, EITHER EXPRESSED OR IMPLIED, IN FACT OR BY LAW, INCLUDING ANY WARRANTY AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR PURPOSE.

This warranty shall not be interpreted to render us liable for injury or damages of any kind or nature, direct, consequential, or contingent, to person or property. This warranty does not extend to loss of crops, loss because of delay in harvesting or any expense or loss incurred for labor, supplies, substitute machinery, rental or any other reason.

The sole and only remedy in regard to any defective products shall be the repair or replacement thereof herein provided, and Manufacturer shall not be liable for any consequential, special, incidental, or punitive damages resulting from or caused by any such defects.

Manufacturer reserves the right to make improvements in design or changes in specifications at any time, without incurring any obligations to owners of units previously sold.

No one is authorized to alter, modify, or enlarge this warranty nor the exclusions, limitations, and reservation.

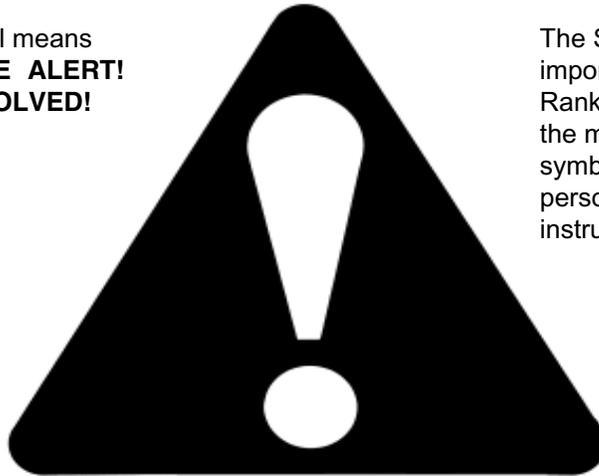
The price of goods sold is determined using this warranty as a cost factor.

**WARRANTY VOID IF NOT REGISTERED
WITHIN 30 DAYS OF PURCHASE DATE**

2 SAFETY

SAFETY ALERT SYMBOL

This Safety Alert symbol means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**



The Safety Alert symbol identifies important safety messages on the Rankin U|  O| b {  } [] [and in the manual. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

Why is SAFETY important to you?

3 Big Reasons

Accidents Disable and Kill
Accidents Cost
Accidents Can Be Avoided

SIGNAL WORDS:

Note the use of the signal words **DANGER**, **WARNING** and **CAUTION** with the safety messages. The appropriate signal word for each message has been selected using the following guide-lines:

SI NO LEE INGLES, PIDA AYUDA A AIGUIEN QUE SI LO LEA PARA QUE LE TRADUZCA LAS MIDIDAS DE SEGURIDAD.

DANGER - Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

WARNING - Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION - Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

If you have any questions not answered in this manual or require additional copies or the manual is damaged, please contact your dealer.

SAFETY

YOU are responsible for the **SAFE** operation and maintenance of your UTM **U** **U**. **YOU** must ensure that you and anyone else who is going to operate, maintain or work around the UTM **U** **U** be familiar with the operating and maintenance procedures and related **SAFETY** information contained in this manual. This manual will take you step-by-step through your working day and alerts you to all good safety practices that should be adhered to while operating the Conditioner.

Remember, **YOU** are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that **EVERYONE** operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

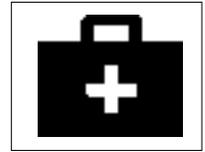
- Conditioner owners must give operating instructions to operators or employees before allowing them to operate the machine, and at least annually thereafter per OSHA (Occupational Safety and Health Administration) regulation 1928.57.
- The most important safety feature on this equipment is a **SAFE** operator. It is the operator's responsibility to read and understand **ALL** Safety and Operating instructions in the manual and to follow these. Most accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think **SAFETY!** Work **SAFELY!**

2.1 GENERAL SAFETY

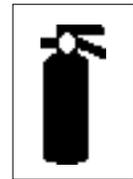
1. Read and understand the Operator's Manual and all safety signs before operating, maintaining, adjusting or unplugging the Conditioner.



2. Have a first-aid kit available for use should the need arise and know how to use it.



3. Have a fire extinguisher available for use should the need arise and know how to use it.



4. Wear appropriate protective gear. This list includes but is not limited to:

- A hard hat
- Protective shoes with slip resistant soles
- Protective goggles, glasses or face shield
- Heavy gloves
- Protective clothing



5. Install and secure all guards before starting.
6. Do not allow riders.
7. Wear suitable ear protection for prolonged exposure to excessive noise.



8. Place all controls in neutral, stop tractor engine, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
9. Clear the area of people, especially small children, before starting.
10. Review safety related items annually with all personnel who will operating or maintaining the Conditioner.

2.2 EQUIPMENT SAFETY GUIDELINES

1. Safety of the operator and bystanders is one of the main concerns in designing and developing a machine. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury or death, study the following precautions and insist those working with you, or for you, follow them.
2. In order to provide a better view, certain photographs or illustrations in this manual may show an assembly with a safety shield removed. However, equipment should never be operated in this condition. Keep all shields in place. If shield removal becomes necessary for repairs, replace the shield prior to use.
3. Replace any safety sign or instruction sign that is not readable or is missing. Location of such safety signs is indicated in this manual.
4. Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
5. **Under no circumstances should young children be allowed to work with this equipment. Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how it works.** Review the safety instructions with all users annually.
6. This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible, properly trained and physically able person familiar with farm machinery and trained in this equipment's operations. If the elderly are assisting with farm work, their physical limitations need to be recognized and accommodated.
7. Use a tractor equipped with a Roll Over Protective Structure (ROPS) and a seat belt.
8. Never exceed the limits of a piece of machinery. If its ability to do a job, or to do so safely, is in question - **DON'T TRY IT.**
9. Do not modify the equipment in any way. Unauthorized modification result in serious injury or death and may impair the function and life of the equipment.
10. In addition to the design and configuration of this implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the Tractor and machine Manuals. Pay close attention to the Safety Signs affixed to the Tractor and the machine.

2.3 SAFETY TRAINING

1. Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be wiped out by a single careless act of an operator or bystander.
2. In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of this equipment.
3. It has been said, "The best safety feature is an informed, careful operator." We ask you to be that kind of an operator. It is the operator's responsibility to read and understand ALL Safety and Operating instructions in the manual and to follow these. Accidents can be avoided.
4. Working with unfamiliar equipment can lead to careless injuries. Read this manual, and the manual for your tractor, before assembly or operating, to acquaint yourself with the machines. If this machine is used by any person other than yourself, or is loaned or rented, it is the machine owner's responsibility to make certain that the operator, prior to operating:
 - a. Reads and understands the operator's manuals.
 - b. Is instructed in safe and proper use.
5. Know your controls and how to stop tractor, engine, and machine quickly in an emergency. Read this manual and the one provided with your tractor.
6. Train all new personnel and review instructions frequently with existing workers. Be certain only a properly trained and physically able person will operate the machinery. A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death. If the elderly are assisting with farm work, their physical limitations need to be recognized and accommodated.



2.4 SAFETY SIGNS

1. Keep safety signs clean and legible at all times.
2. Replace safety signs that are missing or have become illegible.
3. Replaced parts that displayed a safety sign should also display the current sign.
4. Safety signs are available from your authorized Distributor or Dealer Parts Department or the factory.

How to Install Safety Signs:

- Be sure that the installation area is clean and dry.
- Be sure temperature is above 50°F (10°C).
- Determine exact position before you remove the backing paper. (See Section 3).
- Remove the smallest portion of the split backing paper.
- Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.

2.5 PREPARATION

1. Never operate the tractor and machine until you have read and completely understand this manual, the Tractor Operator's Manual, and each of the Safety Messages found on the safety signs on the tractor and machine.

2. Personal protection equipment including hard hat, safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintaining, repairing, removal, or moving the implement. Do not allow long hair, loose fitting clothing or jewellery to be around equipment.



3. **PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS!**

Tractors with or without equipment attached can often be noisy enough to cause permanent, partial hearing loss. We recommend that you wear hearing protection on a full-time basis if the noise in the Operator's position exceeds 80db. Noise over 85db on a long-term basis can cause severe hearing loss. Noise over 90db adjacent to the Operator over a long-term basis may cause permanent, total hearing loss. **NOTE:** Hearing loss from loud noise (from tractors, chain saws, radios, and other such sources close to the ear) is cumulative over a lifetime without hope of natural recovery.



4. Operate the machine only with a tractor equipped with an approved Roll-Over-Protective Structure (ROPS). Always wear your seat belt. Serious injury or even death could result from falling off the tractor ---particularly during a turnover when the operator could be pinned under the ROPS or the tractor.
5. Clear working area of stones, branches or hidden obstacles that might be hooked or snagged, causing injury or damage.
6. Operate only in daylight or good artificial light.
7. Be sure machine is properly mounted, adjusted and in good operating condition.
8. Ensure that all safety shielding and safety signs are properly installed and in good condition.



2.6 OPERATING SAFETY

1. Please remember it is important that you read and heed the safety signs on the U|  b {  } [É Clean or replace all safety signs if they cannot be clearly read and understood. They are there for your safety, as well as the safety of others. The safe use of this machine is strictly up to you, the operator.
2. All things with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes potential hazards and follows reasonable safety practices. The manufacturer has designed this U|  b {  } [to be used with all its safety equipment properly attached, to minimize the chance of accidents. Study this manual to make sure you have all safety equipment attached.
3. If a safety shield or guard is removed for any reason, it must be replaced before the machine is again operated.
4. When the use of hand tools is required to perform any part of assembly, installation, adjustment, maintaining, repairing, removal, or moving, be sure the tools used are designed and recommended by the tool manufacturer for that specific task.
5. Personal protection equipment including hard hat, safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintaining, repairing, removal, or moving. Do not allow long hair, loose fitting clothing, or jewellery to be around moving parts.
6. Always use two people to handle heavy, unwieldy components during assembly, installation, removal or moving.
7. Never place any part of your body where it would be in danger if movement should occur during assembly, installation, operation, maintaining, repairing, removal or moving.
8. Never place yourself between the tractor and machine while implement is in operation.
9. Do not walk or work under a raised machine or attachment unless it is securely blocked or held in position. Do not depend on the tractor hydraulic system to hold the machine or attachment in place.
10. A heavy load can cause instability of the tractor. Use extreme care during travel. Slow down on turns and watch out for bumps. The tractor may need front counterweights to counterbalance the weight of the machine.
11. Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
12. Do not allow riders on the machine or tractor at any time. There is no safe place for any riders.
13. Before you operate the machine, check over all pins, bolts, and connections to be sure all are securely in place. Replace any damaged or worn parts immediately.
14. Do not allow anyone who is not familiar with the safety rules and operation instructions to use this machine.
15. Never allow children to operate or be around this machine.
16. Use stabilizer bars, adjustable sway chains, or sway blocks on the tractor lift arms to keep the machine from swinging side to side. Adjust as tightly as practical for best performance.
17. Clear the work area of objects which might be picked up and snagged or entangled in the machine.
18. Keep hands, feet, hair, jewellery, and clothing away from all moving and/or rotating parts.

2.7 TRANSPORT SAFETY

1. Comply with state and local laws governing highway safety and movement of farm machinery on public roads.
2. The use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.
3. At all times, when driving the tractor and equipment on the road or highway under 20 mph (32 kph) use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem. Do not exceed 20 mph (32 kph). Reduce speed on rough roads and surfaces.
4. Plan your route to avoid heavy traffic.
5. Always install transport locks, pins or brackets before transporting.
6. Do not drink and drive.
7. Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc. Watch for traffic when operating near or crossing roadways.
8. Turn into curves or go up or down hills only at a low speed and at a gradual steering angle. Make certain that at least 20% of the tractor's weight is on the front wheels to maintain safe steering. Slow down on rough or uneven surfaces.
9. Never allow riders on either tractor or machine.

2.8 STORAGE SAFETY

1. Store the unit in an area away from human activity.
2. Do not permit children to play on or around the stored machine.
3. Store the unit in a dry, level area. Support the frame with planks if required.

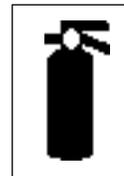
2.9 MAINTENANCE SAFETY

1. Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.
2. Follow good shop practices.

- Keep service area clean and dry.
- Be sure electrical outlets and tools are properly grounded.
- Use adequate light for the job at hand.

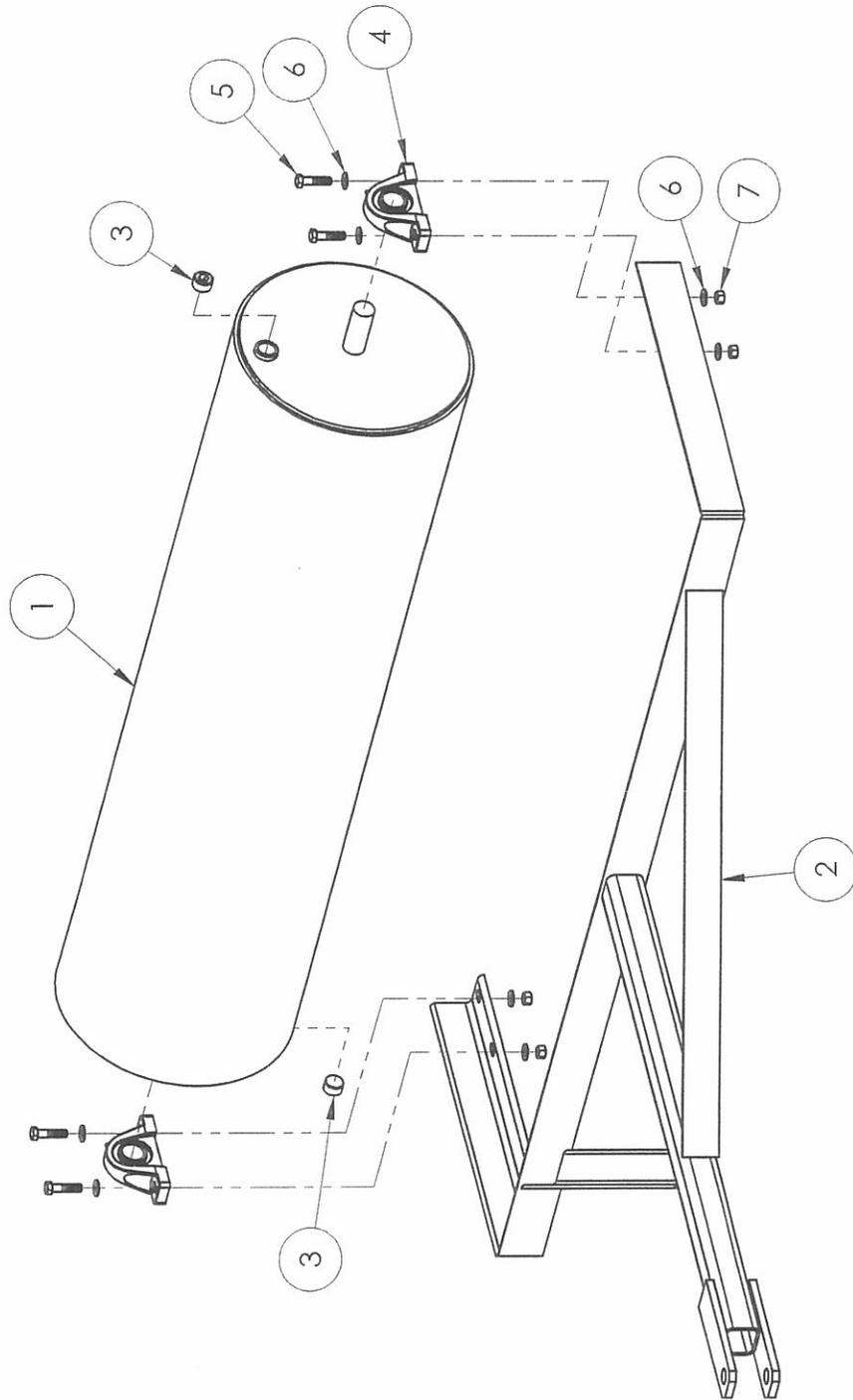


3. Make sure there is plenty of ventilation. Never operate the engine of the towing vehicle in a closed building. The exhaust fumes may cause asphyxiation.
4. Before working on this machine, shut off the engine, set the brakes, and remove the ignition keys.
6. Never work under equipment unless it is blocked securely.
7. Use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance work.
8. Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications. The manufacturer will not be responsible for injuries or damages caused by use of unapproved parts and/or accessories.
9. A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.



10. Periodically tighten all bolts, nuts and screws and check that all cotter pins are properly installed to ensure unit is in a safe condition.
11. When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.

PULL TYPE ROLLER COMPACTOR ASSEMBLY
MODELS: SC-60, SC-6020, SC-7220, SC-8420 & SC-9620



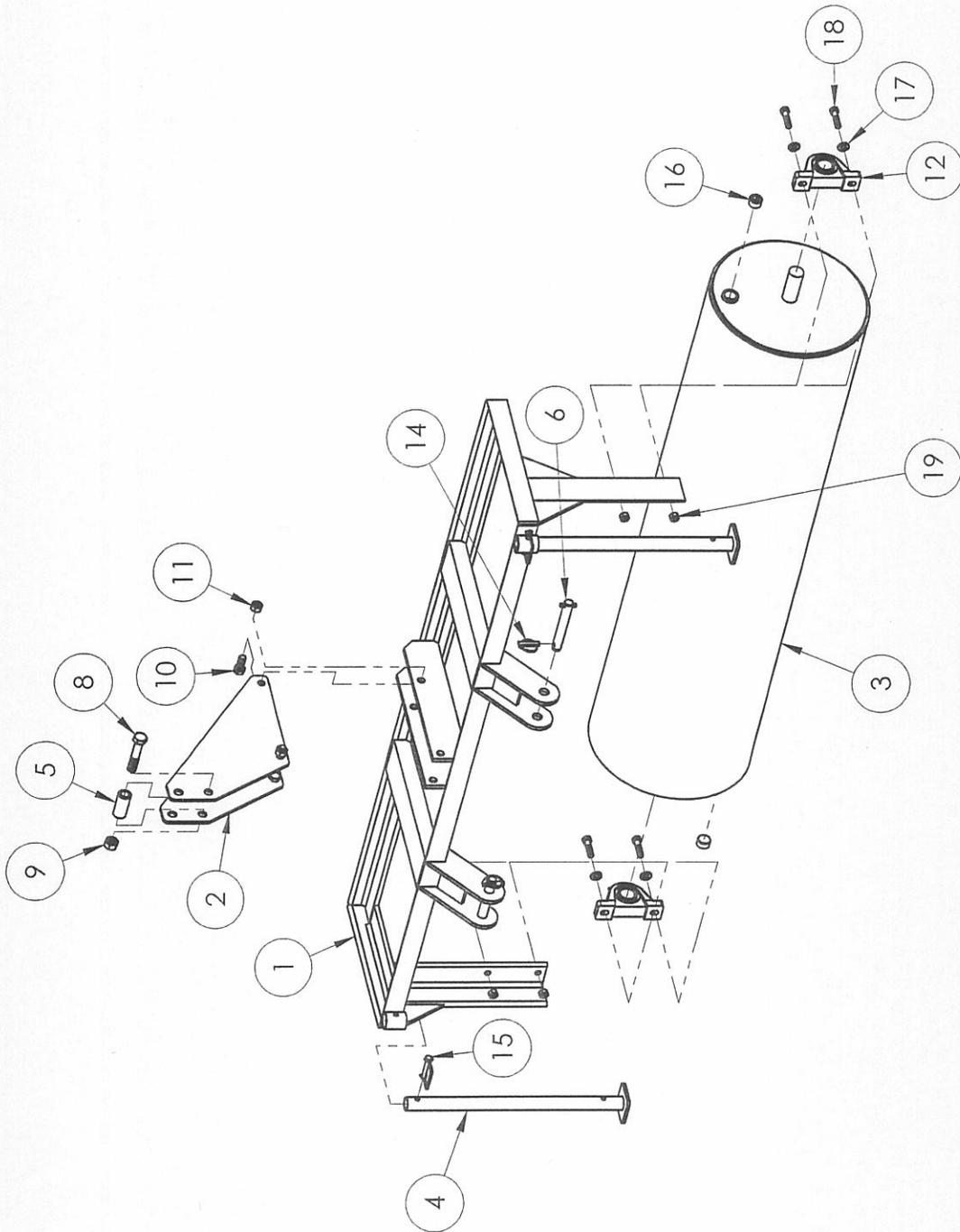
PULL TYPE ROLLER COMPACTOR ASSEMBLY

MODELS: SC60, SC-6020, SC-7220, SC-8420 & SC-9620

ITEM	QTY	PART NO	DESCRIPTION
1	1	SP-1660	16" Diameter Pipe Roller -- 60" Long
	1	SP-2060	20" Diameter Pipe Roller -- 60" Long (not shown)
	1	SP-2072	20" Diameter Pipe Roller -- 72" Long (not shown)
	1	SP-2084	20" Diameter Pipe Roller -- 84" Long (not shown)
	1	SP-2096	20" Diameter Pipe Roller -- 96" Long (not shown)
2	1	SP-1005	60" Pull Frame Weldment
	1	SP-1006	72" Pull Frame Weldment (not shown)
	1	SP-1007	84" Pull Frame Weldment (not shown)
	1	SP-1008	96" Pull Frame Weldment (not shown)
3	2	SP-0100	1 1/4" Plug
4	2	SP-0101	1 7/16" Pillow Block Bearing
5	4	G-5-2NCCS	1/2" x 2" Gr. 5 NC HHCS
6	8	G-5SAEFW	1/2" SAE Flat Washer
7	4	G-5NCNHN	1/2" NC Nylock Hex Nut

3 POINT ROLLER COMPACTOR ASSEMBLY

MODELS: SC603PT & SC723PT



3 POINT ROLLER COMPACTOR ASSEMBLY

MODELS: SC603PT & SC723PT

ITEM	QTY	PART NO	DESCRIPTION
1	1	SP-2005	60" 3-Point Frame Weldment
	1	SP-2006	72" 3-Point Frame Weldment (not shown)
2	2	CP-0160	Top Link Plate
3	1	SP-1660	16" Diameter Pipe Roller -- 60" Long
	1	SP-2072	20" Diameter Pipe Roller -- 72" Long (not shown)
4	2	CP-PS21.5	21 1/2" Parking Stand -- SC603PT Only
	2	CP-PS23.5	23 1/2" Parking Stand -- SC723PT Only (not shown)
5	1	CP-0164	Top Link Bushing
6	2	P7234	Cat 1 Clevis Pin
8	1	G-75-4NCCS	3/4" x 4" Gr. 5 NC HHCS
9	1	G-75NCNHN	3/4" NC Nylock Nut
10	4	G-625-1.5NCCS	5/8" x 1 1/2" Gr. 5 NC HHCS
11	4	G-625NCNHN	5/8" NC Nylock Nut
12	2	SP-0101	1 7/16" Pillow Block Bearing
14	2	P791	7/16" Lynch Pin
15	2	P7940	PTO Pin
16	2	SP-0100	1 1/4" Plug
17	4	G-5SAEFW	1/2" SAE Flat Washer
18	4	G-5-2NCCS	1/2" x 2" Gr. 5 NC HHCS
19	4	G-5NCNHN	1/2" NC Nylock Hex Nut



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